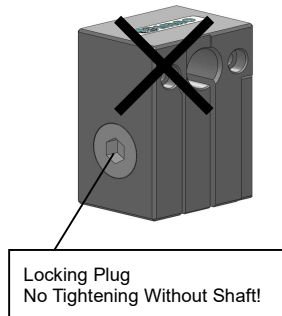


## QUICK SHAFT-LOCKING CLAMPS (PNEUMATIC) INSTRUCTIONS [QSCA-N]

### Note

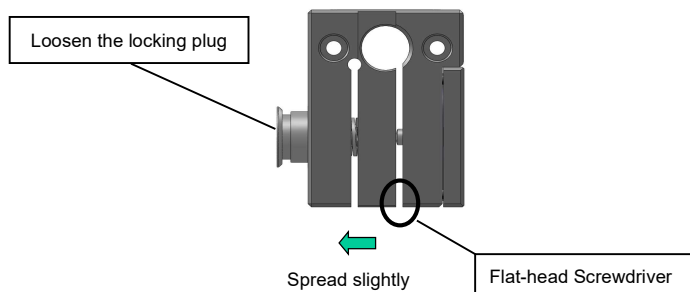
Do not tighten the locking plug when the clamp is not mounted onto the shaft, as this could make the shaft unable to be inserted.



- Use clean air by removing moisture and debris with an air dryer and air filter.
- Impurities in the compressed air can cause malfunction.

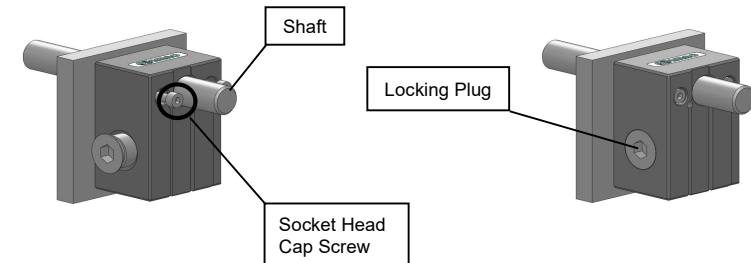
### How to fix when the shaft cannot be inserted

Spread the split section slightly using a flat-head screwdriver or the like.



### How To Install

Follow the steps below.



1) Slide the clamp over the shaft at the unlocking mode and then fix the body using 2 cap screws.

2) Screw in the locking plug fully to get the shaft locked.

### How To Use

- Connect a one-touch pipe joint into the air supply/release port (R1/8 taper pipe threads).
- Use a three-way valve applying an air pressure of 0.5 - 0.7MPa.
- Supplying air allows for unclamping, and releasing air allows for clamping.

